



Ultra-Wheeled Overpack 95

95 GALLON SALVAGE DRUM

Packaging Limitations and Closure Instructions

Designed to Meet 49CFR173.3(c): Salvage Drum Regulations

It is the shipper's responsibility to package and ship this packaging in accordance with prevailing applicable transportation regulations.

LIMITATIONS:

1. The Ultra-Wheeled Overpack is approved as a single trip salvage drum.
2. Lid closure for transportation can only be performed once.
3. Gross package weight of the Wheeled Overpack and lid is not to exceed 760 lbs. (345 Kilograms).
NOTE: The tare weight of Ultra-Wheeled Overpack and lid is approximately 58 lbs.
4. Do not fill container above the bottom of the thread.
5. The Ultra-Wheeled Overpack is not approved for air transport.
6. No free liquids are to be transported. The Ultra-Wheeled Overpack has been qualified to ship solids only. Use a loose fill absorbent to fill any void areas and absorb any free liquid.
7. Always check the Chemical Compatibility of the material in the Ultra-Wheeled Overpack. (Contact UltraTech for a Chemical Compatibility Guide.)

CLOSURE INSTRUCTIONS:

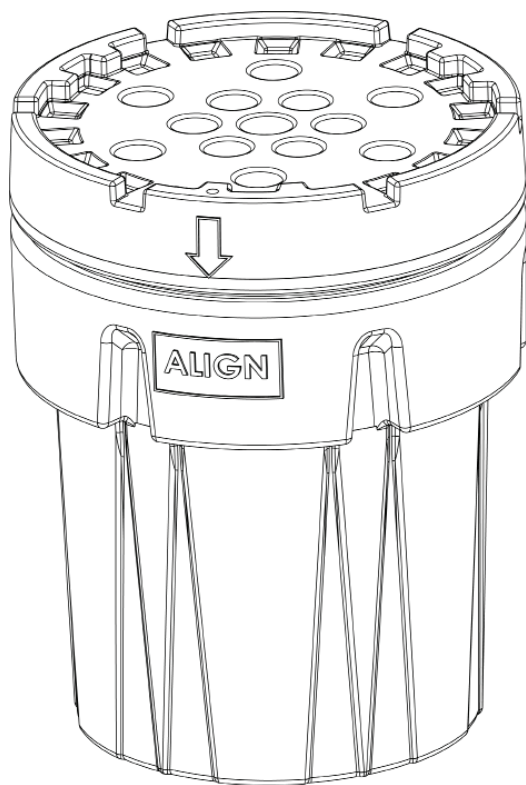
1. Place contents into the Ultra-Wheeled Overpack. Make sure top sealing edge of the Ultra-Wheeled Overpack is free from debris, cuts or gouges.
2. Place lid onto the Ultra-Wheeled Overpack and twist the lid in a clockwise direction (approximately 2 complete revolutions) until the lid is "hand tightened."
3. Continue tightening the lid (additional torque may be required) until the arrow on the side of the lid matches up with the alignment bar on the side of the Ultra-Wheeled Overpack (see picture). NOTE: Additional torque may require the use of a long 2" x 4" board, rebar or a shovel handle. The board, rebar or handle can be placed between the slots on the lid to allow sufficient torque to tighten the arrow to the alignment bar. Silicone lubricant can be sprayed on the gasket to allow tightening the lid without the use of a substrate.

Note: Occasionally temperature and operating conditions can affect tolerances of the Ultra-Wheeled Overpack 95. If you are unable to tighten the lid so that the Arrow on the lid is aligned within the "Alignment Bar" on the drum, please tighten the lid as far as possible and allow the Ultra-Wheeled Overpack 95 to sit for 1-2 hours. Then tighten the lid further. The delay allows the gasket to reset and allow further tightening. This can be repeated until the Arrow is within the Alignment Bar.

CAUTION: DO NOT SHIP THE ULTRA-WHEELED OVERPACK UNTIL THE ARROW MATCHES UP WITH SOME PORTION OF THE ALIGNMENT BAR.

If you have any questions regarding the packaging limitations or closure instructions please contact us at:

UltraTech International, Inc. · 11542 Davis Creek Court, Jacksonville, Florida 32256 USA
1-904-292-1611 · spillcontainment.com



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