



Amperage Controller

Quick Start Guide

1. Ensure the Tactical Welder battery is fully charged.
2. Connect the outside red wire and one of the black wires to the battery.
3. Connect the middle red wire and the other black wire to the gun.
4. Turn the battery power switch on.
5. Hold the gun trigger to turn the Amp Controller on, continue to hold the trigger to keep power flowing to the Amp Controller.

If the trigger gets released the power to the amp controller will go off.

1. The default current will be show on the screen.
2. To adjust current while welding, simply turn the knob.
3. To set the default current:
 1. Turn the knob to the desire current.
 2. Follow highlighted path within the decision tree on **page 2.**

